

# Table of Contents

## **NYLON 6.6 POY YARNS** ■

NYLON 6.6 POY YARNS - NILIT <sup>®</sup> LTD.	4-9
NYLON 6.6 POY YARNS DEVELOPMENT - NILIT <sup>®</sup> LTD.	10-13
NYLON 6.6 POY YARNS - NILIT <sup>®</sup> EUROPE	14-17

## **NYLON 6.6 FLAT YARNS** ■

NYLON 6.6 FLAT YARNS - NILIT <sup>®</sup> LTD.	20-29
NYLON 6.6 FLAT YARNS DEVELOPMENT - NILIT <sup>®</sup> LTD.	30-33
NYLON 6.6 FDY YARNS - NILIT <sup>®</sup> EUROPE	34-35
NYLON 6.6 FDY YARNS DEVELOPMENT - NILIT <sup>®</sup> LTD.	36-37

## **NYLON 6.6 TEXTURED YARNS** ■

NYLON 6.6 TEXTURED YARNS - NILIT <sup>®</sup> LTD.	40-47
NYLON 6.6 TEXTURED YARNS DEVELOPMENT- NILIT <sup>®</sup> LTD.	48-51
NYLON 6.6 TEXTURED YARNS - NILIT <sup>®</sup> EUROPE	52-53
NYLON 6.6 TEXTURED YARNS DEVELOPMENT- NILIT <sup>®</sup> EUROPE	52-53
NYLON 6.6 TEXTURED YARNS - NILIT <sup>®</sup> IBERICA	54-57
NYLON 6.6 TEXTURED YARNS DEVELOPMENT - NILIT <sup>®</sup> IBERICA	56-57

CONVERSION TABLE	58-59
FIBRES COUNT TRANSFORMATION TABLE	60-61
TYPE NUMBERING SYSTEM - NILIT <sup>®</sup> EUROPE	62-65
PACKAGING OF PRODUCTS POY NILIT <sup>®</sup> EUROPE SOURCE	66-67

# Nylon 6.6 POY Yarns

# Nylon 6.6 POY Yarns - Nilit® Ltd.



yarn				lustre	cross-section	comments	recommended applications			
dtex	denier	final dtex	final denier				covering	hosiery/socks	seamless	circular knitting
14/5	12/5	11/5/1	10/5/1	SD	round		•			
14/7	12/7	11/7/1	10/7/1	SD	round		•	•		
16/5	14/5	13/5/1	12/5/1	SD	round		•	•		
16/7	14/7	13/7/1	12/7/1	SD	round			•		
16/10	13/10	13/10/1	12/10/1	SD	round		•	•		
20/10	17/10	16/10/1	14/10/1	SD	round		•	•		
21/3	18/3	17/3/1	15/3/1	SD	round			•		
21/4	18/4	17/3/2	15/3/2	BT	round			•		
21/5	18/5	17/5/1	15/5/1	SD	round			•		
21/7	18/7	17/7/1	15/7/1	SD	round		•	•		
24/6	22/6	19/6/1	17/6/1	SD	round			•		
25/7	23/7	23/7/1	23/7/1	SD	round		•	•		
27/7	24/7	22/7/1/2	20/7/1/2	SD	round		•	•		
27/20	24/20	22/20/1/2	20/20/1/2	SD	round			•	•	
32/28	30/28	26/28/1	26/28/1	SD	round		•	•		
37/20	33/20	29/20/1/2	26/20/1/2	SD	round			•	•	
41/10	37/10	33/10/1/2	30/10/1/2	SD	round			•		
41/34	39/34	33/34/1/2	30/34/1/2	SD	round			•	•	

# Nylon 6.6 POY Yarns - Nilit® Ltd.



yarn				lustre	cross-section	comments	recommended applications			
dtex	denier	final dtex	final denier				covering	hosiery/socks	seamless	circular knitting
50/40	45/40	40/40/1/2	36/40/1/2	SD	round			•	•	
50/40	45/40	40/40/1/2	36/40/1/2	FD	round			•	•	
50/40	45/40	40/40/1/2	36/40/1/2	SD	round	Nilit® Bodyfresh	•	•	•	
55/13	50/13	44/13/1/2	40/13/1/2	SD	round		•	•	•	
55/34	50/34	44/34/1/2	40/34/1/2	SD	round	Nilit® Colorwise	•	•	•	
55/34	50/34	44/34/1/2	40/34/1/2	BT	triangular	Nilit® Britex		•	•	
55/34	50/34	44/34/1/2	40/34/1/2	SD	round	Nilit® Pastelle	•	•	•	
55/34	50/34	44/34/1/2	40/34/1/2	SD	round	Nilit® Aquarius	•	•	•	
55/46	50/46	44/46/1/2	40/46/1/2	SD	round			•	•	
55/46	50/46	44/46/1/2	40/46/1/2	FD	round			•		
70/60	63/60	60/60/1/2	54/60/1/2	SD	round			•	•	
70/60	63/60	60/60/1/2	54/60/1/2	FD	round	Nilit® Bodyfresh		•		
70/92	63/92	60/92/1/2	54/92/1/2	SD	round			•		
73/17	66/17/1	66/17/1/2	60/17/1/2	SD	round			•	•	
80/34	72/34	64/34/1/2	58/34/1/2	SD	round			•		
88/68	80/68	66/68/1/2	60/68/1/2	SD	round			•	•	
100/17	90/17	78/17/1/2	70/17/1/2	SD	round			•	•	
100/46	90/46	78/46/1/2	78/46/1/2	BT	triangular			•	•	

# Nylon 6.6 POY Yarns - Nilit® Ltd.



yarn				lustre	cross-section	comments	recommended applications			
dtex	denier	final dtex	final denier				covering	hosiery/socks	seamless	circular knitting
100/48	90/48	78/48/1/2	70/48/1/2	BT	triangular	Nilit® Britex	•	•	•	•
100/68	90/68	78/68/1/2	70/68/1/2	FD	round			•	•	•
100/68	90/68	78/68/1/2	70/68/1/2	FD	round					
100/68	90/68	78/68/1/2	70/68/1/2	SD	round	Nilit® Aquarius		•	•	•
100/68	90/68	78/68/1/2	70/68/1/2	SD	round	Nilit® Colorwise	•	•	•	•
100/68	90/68	78/68/1/2	70/68/1/2	SD	round	Nilit® Pastelle	•	•	•	•
100/68	90/68	78/68/1/2	70/68/1/2	SD	round	Nilit® Bodyfresh	•	•	•	•
105/17	95/17	78/17/1	70/17/1	SD	round			•		•
105/23	95/23	78/23/1/2	70/23/1/2	SD	round			•	•	•
105/34	95/34	78/34/1/2	70/34/1/2	SD	round			•	•	•
110/92	100/92	85/92/1/2	76/92/1/2	FD	round			•	•	•
110/92	100/92	85/92/1/2	76/92/1/2	SD	round			•	•	•
140/34	127/34	110/34/1/2	100/34/1/2	SD	round			•	•	•
140/34	127/34	110/34/1/2	100/34/1/2	BT	triangular	Nilit® Britex		•	•	•
140/92	127/92	110/92/1/2	100/92/1/2	FD	round				•	•
140/92	127/92	110/92/1/2	100/92/1/2	SD	round				•	•
210/68	190/68	170/68/1/2	153/68/1/2	SD	round					

# Nylon 6.6 POY Yarns Development - Nilit® Ltd.



yarn				lustre	cross-section	comments	recommended applications			
dtex	denier	final dtex	final denier				covering	hosiery/socks	seamless	circular knitting
15/5	13/5	12/5/1	10/5/1	BT	round		•	•		
16/10	14/10	16/10/1	14/10/1	SD	round		•	•		
25/7	22/7	20/7/1	18/7/1	SD	round			•		
27/10	24/10	22/10/1	20/10/1	SD	round	Nilit® Colorwise	•	•	•	
27/10	24/10	22/10/1	20/10/1	SD	round	Nilit® Pastelle	•	•	•	
27/10	24/10	22/10/1	20/10/1	SD	round	Nilit® Bodyfresh	•	•	•	
27/14	24/14	22/14/1	22/14/2	SD	round		•		•	
32/28	30/28	26/28/1	24/28/1	SD	round			•		
55/34	44/34	44/34/1	44/34/2	SD	round	Nilit® Bodyfresh	•	•	•	•
66/68	60/68	55/68/1/2	50/68/1/2	SD	round			•		
80/40	72/40	70/40/1/2	63/40/1/2	SD	round				•	
88/24	79/24	78/24/1/2	70/24/1/2	BT	round				•	
100/68	90/68	78/68/1/2	70/68/1/2	BT	round		•	•	•	•
100/80	90/80	78/80/1	78/80/1	BT	round				•	
100/92	90/92	78/92/1	70/92/1	FD	round					•
100/92	90/92	78/92/1	70/92/1	SD	round					•
105/103	95/103	78/103/1	70/103/1	FD	round				•	•
105/103	95/103	78/103/1	70/103/1	FD	round				•	•
110/102	100/102	85/102/1/2	76/102/1/2	FD	round		•	•	•	•
110/102	100/102	85/102/1/2	76/102/1/2	BT	round			•	•	•

# Nylon 6.6 POY Yarns Development - Nilit® Ltd.



yarn				lustre	cross-section	comments	recommended applications			
dtex	denier	final dtex	final denier				covering	hosiery/socks	seamless	circular knitting
110/103	100/103	85/103/1/2	76/103/1/2	FD	round	•	•	•	•	
110/103	100/103	85/103/1/2	76/103/1/2	SD	round		•	•	•	
110/103	100/103	85/103/1/2	76/103/1/2	BT	round		•	•	•	
140/48	126/48	110/48/1/2	99/48/1/2	SD	round			•	•	
140/48	126/48	110/48/1/2	99/48/1/2	FD	round			•	•	
200/48	180/48	160/48/1/2	144/48/1/2	BT	triangular			•	•	
200/68	180/68	160/68/1/2	144/68/1/2	FD	round			•	•	

# Nylon 6.6 POY Yarns - Nilit® Europe



yarn				type number	lustre	cross-section	comments	recommended applications			
dtex	spun denier	final dtex	final denier					covering	hosiery/socks	seamless	circular knitting
16/5	14/5	13/5	12/5	300	SD	round		•	•		
16/14	14/14	13/14	12/14	1000	BT	round	Tactel®	•	•		
19/10	17/10	16/10	15/10	1000	BT	round	Tactel®	•	•		
20/3	18/3	17/3	15/3	100	BT	round		•	•		
20/5	18/5	17/5	15/5	300	SD	round		•	•		
20/7	18/7	17/7	15/7	100	BT	round		•	•		
26/7	24/7	22/7	20/7	100	BT	round			•		
26/14	24/14	22/14	20/14	1000	BT	round	Tactel®		•		
27/7	24/7	22/7	20/7	320	SD	round			•		
28/10	25/10	24/10	22/10	8200	Black	round	Tactel® soft black	•	•	•	
32/28	29/28	26/28	24/28	1000	BT	round	Tactel®	•	•	•	
40/10	36/10	31/10	28/10	120	BT	round			•		
40/10	36/10	31/10	28/10	320	SD	round			•		
42/10	38/10	33/10	30/10	320	SD	round			•		
42/20	38/10	33/20	30/20	3200	SD	round	Tactel®		•	•	
54/46	49/46	42/46	38/46	4400	MD	round	Tactel®		•	•	•
56/13	51/13	44/13	40/13	120	BT	round			•		
56/13	51/13	44/13	40/13	320	SD	round			•		
56/20	51/20	44/20	40/20	K0200	X-BT	trilobal	Tactel®		•		
56/34	51/34	44/34	40/34	3200	SD	round	Tactel®		•	•	•
56/34	51/34	44/34	40/34	8200	Black	round	Tactel® soft Black		•	•	•

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.



# Nylon 6.6 POY Yarns - Nilit® Europe



yarn				type number	lustre	cross-section	comments	recommended applications			
dtex	spun denier	final dtex	final denier					covering	hosiery/socks	seamless	circular knitting
64/40	58/40	50/40	45/40	6209	FD	round	Tactel® Colorsafe		•	•	•
70/34	64/34	56/34	51/34	200	BT	round	Tactel®		•	•	•
78/68	71/68	66/68	60/68	3200	SD	round	Tactel®		•	•	•
84/20	76/20	67/20	61/20	320	SD	round			•		
96/13	87/13	78/13	71/13	320	SD	round			•		
96/17	87/17	78/17	71/17	320	SD	round			•		
96/23	87/23	78/23	71/23	320	SD	round			•		
96/46	87/46	78/46	71/46	K0200	X-BT	trilobal	Tactel®		•	•	•
96/46	87/46	78/46	71/46	8200	Black	round	Tactel® soft black		•	•	•
96/68	87/68	78/68	71/68	1400	BT	round	Tactel®		•	•	•
96/68	87/68	78/68	71/68	3200	SD	round	Tactel®		•	•	•
96/68	87/68	78/68	71/68	4400	MD	round	Supplex®		•	•	•
96/68	87/68	78/68	71/68	620	FD	round			•	•	•
96/68	87/68	78/68	71/68	6209	FD	round	Tactel® Colorsafe		•	•	•
100/46	91/78	78/46	71/46	4230	MD	round	Tactel®		•	•	•
105/34	95/34	82/34	75/34	320	SD	round			•		
112/92	102/92	85/92	77/92	4200	MD	round	Tactel®		•	•	•
140/34	127/34	110/34	100/34	320	SD	round			•		
140/92	127/92	110/92	100/92	6200	FD	round	Tactel®		•	•	•
200/92	182/92	156/92	142/92	K0230	X-BT	trilobal	Tactel®		•		•

The use of the TACTEL® and SUPPLEX® trademarks is subject to the TACTEL® and SUPPLEX® branding scheme.

TACTEL® and SUPPLEX® fibres are registered trademarks of INVISTA and are used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 FLAT Yarns

# Nylon 6.6 FLAT Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
5/3	4/3	SD	round	cop		•				
6/3	5/3	SD	round	cop		•				
6/4	5/4	SD	round	cop		•				
8/5	7/5	SD	round	cop		•				
9/7	8/7	SD	round	cop		•				
11/3	10/3	SD	round	cop			•			
11/7	10/7	SD	round	cop		•				
12/3	11/3	BT	triangular	cop			•			
12/5	11/5	BT	round	cop			•			
13/3	12/3	BT	round	bobbin	FDY		•			
13/4	12/4	SD	round	cop			•			
13/4	12/4	BT	oval	cop		•	•			
13/4	12/4	FD	round	cop		•	•			
13/7	12/7	SD	round	cop		•				
13/7	12/7	SD	round	cop	Nilit® Eversheer	•				
13/10	12/10	SD	round	cop		•				
14/3	13/3	SD	round	cop			•			
14/3	13/3	BT	round	bobbin	FDY		•			
14/5	13/5	SD	round	cop			•			
14/5	13/5	BT	round	cop			•			

# Nylon 6.6 FLAT Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
16/7	14/7	BT	round	cop		•	•			
16/10	14/10	SD	round	cop		•	•			
17/1	15/1	BT	triangular	cop			•			
17/1	15/1	SD	round	cop			•		•	
17/1	15/1	BT	round	cop	Invisible		•		•	
17/2	15/2	SD	round	cop			•			
17/3	15/3	SD	round	cop			•		•	
17/3	15/3	BT	round	cop			•			
17/3	15/3	BT	triangular	cop			•			
17/3	15/3	FD	round	cop			•			
17/3	15/3	SD	round	bobbin	FDY		•			
17/3	15/3	BT	round	bobbin	FDY		•			
17/4	15/4	BT	oval	cop			•			
17/5	15/5	SD	round	cop		•	•			
17/5	15/5	SD	round	bobbin	FDY		•			
17/5	15/5	BT	round	cop			•			
17/5	15/5	SD	round	cop	Nilit® Eversheer	•				
17/7	15/7	SD	round		Modified POY		•			
17/7	15/7	SD	round	cop		•	•			
17/7	15/7	FD	round	cop			•			

# Nylon 6.6 FLAT Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
17/7	15/7	SD	round	bobbin			•			
17/7	15/7	BT	oval	cop			•			
17/7	15/7	BT	triangular	cop			•			
17/7	15/7	BT	round	cop			•			
19/7	17/7	SD	round	cop	Nilit® Eversheer	•				
22/3	20/3	SD	round	cop			•			
22/7	19/7	SD	round		Modified POY		•			
22/7	20/7	SD	round	cop		•	•			
22/7	20/7	BT	triangular	cop			•			
22/7	20/7	BT	round	cop			•			
22/7	20/7	FD	round	bobbin	FDY		•			
22/7	20/7	BT	triangular	bobbin	FDY		•			
22/7	20/7	SD	round	bobbin	FDY		•			
22/10	20/10	FD	round	cop			•			
22/10	20/10	SD	round	cop			•			
22/10	20/10	BT	round	cop						•
22/10	20/10	BT	triangular	bobbin	FDY		•			
22/10	20/10	BT	round	bobbin	FDY		•			
22/10	20/10	SD	round	bobbin	FDY		•			
22/12	20/12	BT	triangular	cop			•			

# Nylon 6.6 FLAT Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
22/14	20/14	BT	round	bobbin	FDY		•			
22/14	20/14	SD	round	bobbin	FDY		•			
22/14	20/14	SD	round	bobbin	Higher Tenacity					•
22/14	20/14	BT	round	bobbin	Higher Tenacity					•
22/14	20/14	SD	round	cop	Higher Tenacity					•
23/3	21/3	SD	round	cop			•			
29/20	27/20	SD	round		Modified POY		•			
29/20	26/20	SD	round	cop			•	•		
33/3	30/3	SD	round	cop			•			
33/10	30/10	SD	round	cop	Higher Tenacity					•
33/10	30/10	BT	round	cop	Higher Tenacity					•
33/10	30/10	BT	round	cop		•	•			
33/10	30/10	BT	round	bobbin	Higher Tenacity					•
33/20	30/20	SD	round	cop		•	•			
44/5	40/5	SD	round	cop			•			
44/13	41/13	SD	round		Modified POY		•			
44/13	40/13	SD	round	cop		•	•			
44/20	40/20	SD	round	cop			•			
44/24	40/24	BT	triangular	cop		•	•	•		
44/28	40/28	BT	oval	cop			•			

# Nylon 6.6 FLAT Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
44/34	40/34	SD	round	cop	Nilit® Colorwise	•	•	•		
44/34	40/34	BT	triangular	cop			•	•		
55/34	50/34	FD	round	cop			•	•		
55/34	50/34	BT	oval	cop			•	•		
78/23	70/23	SD	round	cop		•	•		•	
78/24	70/24	BT	triangular	cop			•			•
78/48	70/48	BT	triangular	cop			•	•	•	
78/68	70/68	BT	round	cop			•	•		•
90/103	80/103	BT	round	cop			•	•	•	
110/34	100/34	SD	round	cop			•			
110/48	100/48	BT	triangular	bobbin				•	•	
110/48	100/48	BT	triangular	cop				•	•	
156/71	140/71	BT	round	cop	Tactel® Strata		•	•	•	
156/96	140/96	BT	triangular	cop			•	•	•	
156/96	140/96	BT	triangular	bobbin			•	•	•	
156/96	140/96	BT	triangular	cop		•	•	•	•	•
156/136	140/136	FD	round	cop			•	•	•	

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 FLAT Yarns Development - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
8/1	7/1	SD	round	cop	Filters					•
8/1	7/1	SD	round	bobbin	Filters					•
10/3	9/3	SD	round	cop	Nilit® Eversheer	•				
11/1	10/1	SD	round	cop	Filters					•
12/1	11/1	SD	round	bobbin			•			•
12/9	11/9	SD	round	cop			•			
13/4	12/4	BT	oval	cop		•				
13/4	12/4	FD	round	cop	Nilit® Breeze		•			
17/4	15/4	FD	round	cop	Nilit® Breeze		•			
18/4	16/4	SD	round	cop		•				
18/6	16/6	BT	round	cop		•				
22/7	20/7	SD	round	bobbin	Modified POY					
22/7	20/7	BT	round	bobbin						
22/7	20/7	SD	round	cop	Nilit® Bodyfresh	•	•			
22/10	20/10	FD	round	cop						•
22/10	20/10	SD	round	bobbin	FDY Warp Knitting					•
22/14	20/12	BT	round	cop		•	•			
23/3	20/3	SD	round	cop	Nilit® Bodyfresh		•			
22/7	20/7	SD	round	cop	Nilit® Bodyfresh		•			



# Nylon 6.6 FLAT Yarns Development - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications				
dtex	denier					covering	hosiery/socks	seamless	circular knitting	weaving
33/12	30/12	BT	triangular	cop			•			
40/40	36/40	SD	round	cop	Nilit® Bodyfresh	•	•			
44/14	40/14	BT	triangular	cop		•	•	•		
44/20	40/20	BT	round	cop		•	•	•		
44/34	40/34	SD	round	cop	Nilit® Pastelle	•	•	•		
60/60	54/60	SD	round	cop			•			
60/60	54/60	SD	round	cop	Nilit® Bodyfresh	•	•			
66/68	60/68	FD	round	cop			•			
78/48	70/48	BT	triangular	bobbin	FDY		•			
78/103	70/103	FD	round	cop					•	
85/34	80/34	FD	oval	bobbin				•	•	
88/68	80/68	SD	round	cop	Nilit® Arafelle			•	•	
90/103	81/103	SD	round	bobbin	FDY		•			
110/24	100/24	BT	triangular	cop						•
110/68	100/68	BT	round	cop					•	
110/68	100/68	BT	round	bobbin	FDY		•			
110/92	100/92	FD	round	bobbin				•		
156/48	140/48	BT	triangular	cop	Tactel® Strata		•			•
156/136	140/136	FD	round	cop	Tactel® Prisma				•	•

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 FDY Yarns - Nilit® Europe



yarn		type number	lustre	cross-section	comments	recommended applications				
dtex	spun denier					covering	hosiery/socks	seamless	circular knitting	weaving
14/3	13/3	1346	BT	round		•	•			
17/3	15/3	1346	BT	round		•	•			
17/3	15/3	3346	SD	round		•	•			
18/6	16/6	1346	BT	round		•	•			
22/7	20/7	1346	BT	round			•			
22/7	20/7	3346	SD	round			•			
22/9	20/9	K1346	BT	trilobal	Tactel®		•			
44/34	40/34	0342/0368	BT	round	Tactel®		•		•	•
44/34	40/34	6342/6368	FD	round	Tactel®		•		•	•
78/20	71/20	3342/3344	SD	round						•
78/20	71/20	6342/6368	FD	round						•
78/34	71/34	3368	SD	round						•
78/34	71/34	6342/6368	FD	round						•
78/52	71/52	K1315	BT	trilobal	Tactel®		•	•	•	
78/52	71/52	6342/6368	FD	round	Tactel®					•
90/102	82/102	0342/0368	BT	round	Tactel®			•	•	•
90/102	82/102	6362/6368	FD	round	Tactel®			•		•
96/26	87/26	D0200	X-BT	diabolo	Tactel® diabolo			•	•	•
110/34	100/34	3344/3378	SD	round						•
156/26	142/26	6342/6368	FD	round						•
192/52	175/52	D0200	X-BT	diabolo	Tactel® diabolo			•	•	•
228/34	207/34	3342/3368	SD	round						•
228/34	207/34	6362/6368	FD	round						•
228/68	207/68	6342/6368	FD	round	Tactel®					•
235/34	210/34	1342/1368	BT	round	Tactel®					•

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 FDY Development - Nilit® Europe



yarn		type number	lustre	cross-section	comments	recommended applications				
dtex	spun denier					covering	hosiery/socks	seamless	circular knitting	weaving
14/3	13/3	3346	SD	round		•	•			
78/68	71/68	1342/1368	BT	round	Tactel®		•	•	•	•
156/136	142/136	6342/6368	FD	round	Tactel®			•	•	•

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

## Nylon 6.6 TEXTURED Yarns

# Nylon 6.6 TEXTURED Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	Comments	recommended applications			
dtex	denier					covering	hosiery/socks	seamless	circular knitting
11/5/1	10/5/1	SD	round	bobbin			•		
11/5/2	10/5/2	SD	round	bobbin			•		
11/7/1	10/7/1	SD	round	bobbin		•	•		
13/5/1	12/5/1	SD	round	bobbin		•	•		
13/10/1	12/10/1	SD	round	bobbin		•	•		
16/10/1	14/10/1	SD	round	bobbin		•	•		
17/1/1	15/1/1	SD	round	bobbin			•		
17/2/1	15/2/1	SD	round	bobbin	Stretch		•		
17/3/1	15/3/1	SD	round	bobbin	Stretch		•		
17/3/1	15/3/1	BT	round	bobbin	Stretch		•		
17/5/1	15/5/1	SD	round	bobbin		•	•	•	•
17/7/1	15/7/1	SD	round	bobbin		•	•		
19/6/1	17/6/1	SD	round	bobbin		•	•		
22/3/1	20/3/1	SD	round	bobbin	Stretch		•		
22/7/1	20/7/1	SD	round	bobbin		•	•	•	
22/7/2	20/7/2	SD	round	bobbin			•	•	•
22/10/1	20/10/1	SD	round	bobbin	Nilit® Pastelle	•	•	•	
22/10/1	20/10/1	SD	round	bobbin		•	•	•	
22/10/1	20/10/1	SD	round	bobbin	Nilit® Colorwise	•	•	•	
22/10/1	20/10/1	SD	round	bobbin	Tactel® soft black (Dope Dye)	•	•	•	
22/10/2	20/10/2	SD	round	bobbin	Nilit® Duelle	•	•	•	

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 TEXTURED Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications			
dtex	denier					covering	hosiery/socks	seamless	circular knitting
22/14/1	20/14/1	SD	round	bobbin		•	•	•	
22/15/2	20/15/2	SD	round	bobbin	Nilit® Arafelle	•	•	•	
22/20/1	20/20/1	SD	round	bobbin		•	•		
22/20/2	20/20/2	SD	round	bobbin			•	•	•
22/20/2	20/20/2	SD	round	bobbin	Nilit® Arafelle		•	•	
28/7/1	25/7/1	SD	round	bobbin			•		
29/20/1	26/20/1	SD	round	bobbin			•		
29/20/2	26/20/2	SD	round	bobbin			•	•	
30/10/1	27/10/1	SD	round	bobbin		•	•	•	
33/6/2	30/6/2	SD	round	bobbin		•	•		
33/10/1	30/10/1	SD	round	bobbin		•	•		
33/10/2	30/10/2	SD	round	bobbin		•	•	•	
33/20/1	30/20/1	SD	round	bobbin			•	•	
33/20/2	30/20/2	SD	round	bobbin		•	•		
33/34/1	30/34/1	SD	round	bobbin			•		
33/34/2	30/34/2	SD	round	bobbin			•	•	
40/40/1	36/40/1	SD	round	bobbin			•	•	
40/40/1	36/40/1	SD	round	bobbin	Nilit® Bodyfresh	•	•	•	•
40/40/2	36/40/1	SD	round	bobbin	Nilit® Bodyfresh	•	•	•	•
40/40/2	36/40/2	SD	round	bobbin			•	•	

# Nylon 6.6 TEXTURED Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	Comments	recommended applications			
dtex	denier					covering	hosiery/socks	seamless	circular knitting
42/46/2	38/46/2	FD	round	bobbin				•	•
42/46/2	38/46/2	SD	round	bobbin				•	
44/13/1	40/13/1	SD	round	bobbin		•	•		•
44/13/2	40/13/2	SD	round	bobbin			•		
44/34/1	40/34/1	SD	round	bobbin		•	•	•	•
44/34/1	40/34/1	SD	round	bobbin	Nilit® Colorwise	•	•	•	•
44/34/1	40/34/1	SD	round	bobbin	Nilit® Pastelle	•	•	•	•
44/34/1	40/34/1	BT	round	bobbin	Nilit® Britex	•	•	•	•
44/34/1	40/34/1	SD	round	bobbin	Nilit® Aquarius	•	•	•	•
44/34/2	40/34/2	BT	round	bobbin	Nilit® Britex	•	•	•	•
44/34/2	40/34/2	SD	round	bobbin	Nilit® Pastelle	•	•	•	•
44/34/2	40/34/2	SD	round	bobbin		•	•	•	•
44/34/2	40/34/2	SD	round	bobbin	Nilit® Duelle	•	•	•	•
44/34/2	40/34/2	SD	round	bobbin	Nilit® Colorwise		•	•	•
44/34/2	40/34/2	SD	round	bobbin	Nilit® Aquarius		•	•	•
44/34/2	40/34/2	SD	round	bobbin	Nilit® Arafelle		•	•	•
60/60/1	54/60/1	SD	round	bobbin				•	
66/68/1	60/68/1	SD	round	bobbin				•	•
66/68/2	60/68/2	SD	round	bobbin			•	•	•
78/23/1/2	70/23/1/2	SD	round	bobbin			•	•	

# Nylon 6.6 TEXTURED Yarns - Nilit® Ltd.



yarn		lustre	cross-section	package	Comments	recommended applications			
dtex	denier					covering	hosiery/socks	seamless	circular knitting
78/34/1/2	70/34/1/2	SD	round	bobbin			•		
78/48/1	70/48/1	BT	round	bobbin	Nilit® Britex		•	•	•
78/48/2	70/48/2	BT	triangular	bobbin	Nilit® Britex		•	•	•
78/68/1	70/68/1	SD	round	bobbin		•		•	•
78/68/1	70/68/1	FD	round	bobbin		•	•	•	•
78/68/1	70/68/1	SD	triangular	bobbin	Nilit® Aquarius		•	•	•
78/68/1	70/68/1	SD	round	bobbin	Nilit® Pastelle	•	•	•	•
78/68/2	70/68/2	SD	round	bobbin			•	•	•
78/68/2	70/68/2	SD	round	bobbin	Nilit® Arafelle			•	•
78/68/2	70/68/2	FD	round	bobbin				•	•
78/68/2	70/68/2	SD	triangular	bobbin	Nilit® Aquarius		•	•	•
78/68/2	70/68/2	SD	round	bobbin	Nilit® Duelle		•	•	•
85/92/1	76/92/1	SD	round	bobbin		•		•	•
85/92/1	76/92/1	FD	round	bobbin		•		•	•
85/92/2	76/92/2	SD	round	bobbin		•		•	•
85/92/2	76/92/2	FD	round	bobbin				•	•
110/92/1	100/92/1	FD	round	bobbin				•	•
110/92/1/2	100/92/1/2	SD	round	bobbin				•	•
110/92/2	100/92/2	FD	round	bobbin				•	•



# Nylon 6.6 TEXTURED Yarns Development - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications			
dtex	denier					covering	hosiery/socks	seamless	circular knitting
11/1/1	10/1/1	SD	round	bobbin	Stretch		•		
11/7/2	10/7/2	SD	round	bobbin		•	•		
22/7/1	20/7/1	SD	round	bobbin	Nilit® Bodyfresh	•	•	•	•
22/10/1	20/10/1	SD	round	bobbin	Nilit® Bodyfresh	•	•		
22/10/1	20/10/1	SD	round	bobbin		•	•	•	
22/10/1	20/10/1	SD	round	bobbin	Nilit® Bodyfresh	•	•	•	
26/28/1	23/28/1	SD	round	bobbin		•	•	•	
42/46/1	38/46/1	FD	round	bobbin	Warp Knitting			•	•
44/34/2	40/34/2	FD	round	bobbin		•	•	•	•
55/34/1	50/34/1	SD	round	bobbin			•	•	
55/34/2	55/34/2	BT	round	bobbin			•	•	
55/68/2	50/68/2	SD	round	bobbin				•	
60/40/1	54/40/1	SD	round	bobbin				•	
60/40/2	54/40/2	SD	round	bobbin				•	
60/60/1	54/60/1	SD	round	bobbin	Nilit® Bodyfresh		•	•	•
60/60/2	54/60/2	SD	round	bobbin	Nilit® Bodyfresh			•	•
60/60/2	54/60/2	FD	round	bobbin			•	•	•
60/68/1	54/68/1	FD	round	bobbin				•	•
60/68/2	54/68/2	FD	round	bobbin				•	•

# Nylon 6.6 TEXTURED Yarns Development - Nilit® Ltd.



yarn		lustre	cross-section	package	comments	recommended applications			
dtex	denier					covering	hosiery/socks	seamless	circular knitting
60/92/1	54/92/1	SD	round	bobbin	Supermicro Fibres		•	•	•
60/92/2	54/92/2	SD	round	bobbin	Supermicro Fibres		•	•	•
66/68/2	60/68/2	FD	round	bobbin		•	•	•	•
78/68/1	70/68/1	SD	round	bobbin	Nilit® Colorwise			•	•
78/68/2	70/68/2	SD	round	bobbin	Nilit® Colorwise			•	•
110/48/1	100/48/1	BT	triangular	bobbin	Nilit® Britex			•	•
110/48/2	100/48/2	BT	triangular	bobbin	Nilit® Britex			•	•
110/102/1	100/102/1	FD	round	bobbin		•	•	•	•
110/102/2	100/102/2	FD	round	bobbin		•	•	•	•
156/48/2	146/48/2	BT	triangular	bobbin	Nilit® Britex		•	•	•
60/92/1/2	54/92/1/2	SD	round	bobbin	Supermicro Fibres		•	•	•
66/68/2	60/68/2	FD	round	bobbin		•	•	•	•
78/68/1/2	70/68/1/2	SD	round	bobbin	Nilit® Colorwise			•	•
110/48/1/2	100/48/1/2	BT	triangular	bobbin	Nilit® Britex			•	•
110/102/1/2	100/102/1/2	FD	round	bobbin		•	•	•	•
156/48/2	146/48/2	BT	triangular	bobbin	Nilit® Britex		•	•	•

# Nylon 6.6 TEXTURED Yarns - Nilit® Europe



yarn			type number	lustre	cross-section	comments	recommended applications				
dtex	final dtex	spun denier					covering	hosiery/socks	seamless	circular knitting	weaving
90/34		82/34	6642/6668	FD	round	Cordura®		•	•	•	•
180/68		164/68	3642/3668	SD	round	Cordura®			•	•	•
370/136		336/136	3642/3668	SD	round	Cordura®					•
560/136		509/136	1642/1668	BT	round	Cordura®					•

# Nylon 6.6 TEXTURED Yarns Development - Nilit® Europe

yarn			type number	lustre	cross-section	comments	recommended applications				
dtex	final dtex	spun denier					covering	hosiery/socks	seamless	circular knitting	weaving
1100/136		1000/136	1642/1668	BT	round	Abrasion resistant					•

The use of the CORDURA® trademark is subject to the CORDURA® branding scheme.

CORDURA® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 TEXTURED Yarns - Nilit® Iberica



yarn		lustre	cross- section	package	comments	recommended applications			
dtex	den					covering	hosiery/socks	seamless	circular knitting
29/20/2	26/20/2	SD	round	bobbin		•	•	•	
33/10/1	30/10/1	SD	round	bobbin		•	•		
33/10/2	30/10/2	SD	round	bobbin		•	•		
33/20/1	30/20/1	SD	round	bobbin		•	•	•	
33/34/2	30/34/2	SD	round	bobbin		•	•	•	•
40/40/2	36/40/2	SD	round	bobbin		•	•	•	•
42/46/1	38/46/1	MD	round	bobbin		•	•	•	•
42/46/2	38/46/1	MD	round	bobbin		•	•	•	•
44/13/1	40/13/1	SD	round	bobbin		•	•		
44/13/2	40/13/2	SD	round	bobbin		•	•		
44/34/1	40/34/1	SD	round	bobbin		•	•	•	•
44/34/1	40/34/1	BLACK	round	bobbin	Tactel® soft black (Dope Dye)	•			
44/34/2	40/34/2	SD	round	bobbin		•	•	•	•
44/34/2	40/34/2	BLACK	round	bobbin	Tactel® soft black (Dope Dye)	•		•	•
60/68/1	54/68/1	SD	round	bobbin		•	•	•	•
66/68/1	60/68/1	SD	round	bobbin		•	•	•	•
66/68/2	66/68/2	SD	round	bobbin		•	•	•	•
67/20/1	60/20/1	SD	round	bobbin			•		
78/23/1	70/23/1	SD	round	bobbin		•	•		•
78/23/2	70/23/2	SD	round	bobbin		•	•		•
78/34/1	70/34/1	SD	round	bobbin		•	•	•	•

The use of the TACTEL® trademark is subject to the TACTEL® branding scheme.

TACTEL® fibre is a registered trademark of INVISTA and is used under license to NILIT®, for nylon fibre products.

# Nylon 6.6 TEXTURED Yarns - Nilit® Iberica



yarn		lustre	cross- section	package	comments	recommended applications			
dtex	den					covering	hosiery/socks	seamless	circular knitting
78/34/1	70/34/1	SD	round	bobbin	soft bobbin for dyeing	•	•	•	
78/34/2	70/34/2	SD	round	bobbin		•	•	•	•
78/68/1	70/68/1	SD	round	bobbin		•	•	•	•
78/68/1	70/68/1	FD	round	bobbin		•	•	•	•
78/68/1	70/68/1	SD	round	bobbin	soft bobbin for dyeing	•	•	•	
78/68/2	70/68/2	SD	round	bobbin		•	•	•	•
78/68/2	70/68/2	FD	round	bobbin		•	•	•	•
78/68/2	70/68/2	SD	round	bobbin	soft bobbin for dyeing	•	•	•	•
85/92/1	76/92/1	MD	round	bobbin		•	•	•	•
85/92/2	76/92/2	MD	round	bobbin		•	•	•	•
110/34/1	100/34/1	SD	round	bobbin		•	•		

# Nylon 6.6 TEXTURED Yarns Development - Nilit® Iberica

yarn		lustre	cross- section	package	comments	recommended applications			
dtex	den					covering	hosiery/socks	seamless	circular knitting
33/6/2	30/6/2	SD	round	bobbin			•		
78/17/1	70/17/1	SD	round	bobbin			•	•	•
78/17/2	70/17/2	SD	round	bobbin			•	•	•
90/68/1	82/68/1	SD	round	bobbin				•	•

# Conversion Table



Ne cotton	Nm	Tex	Td	Ne worsted	Ne linen
1	1.69	590.54	5315.9	1.5	2.8
2	3.39	295.27	2657.4	3	5.6
3	5.08	196.85	1771.6	4.5	8.4
4	6.77	147.63	1328.7	6	11.2
5	8.47	118.11	1063	7.5	14
6	10.16	98.42	885.8	9	16.8
7	11.85	84.36	759.3	10.5	19.6
8	13.55	73.82	664.3	12	22.4
9	15.24	65.82	590.5	13.5	25.2
10	16.93	59.05	531.5	15	28
12	20.32	49.21	442.9	18	33.6
14	23.71	42.18	379.6	21	39.2
16	27.09	36.91	332.2	24	44.8
18	30.48	32.81	295.3	27	50.4
20	33.87	29.53	265.7	30	56
22	37.25	26.84	241.6	33	61.6
24	40.64	24.61	221.4	36	67.3
26	44.03	22.71	204.4	39	72.9
28	47.41	21.09	189.8	42	78.5
30	50.80	19.68	172.2	45	84.1
32	54.19	18.45	166.1	48	89.7
34	57.57	17.37	156.3	51	95.3
36	60.96	16.40	147.6	54	100.9
38	64.35	15.54	139.9	57	106.5
40	67.73	14.76	132.9	60	112.1
42	71.12	14.06	126.5	63	117.7

Ne cotton	Nm	Tex	Td	Ne worsted	Ne linen
44	74.51	13.42	120.8	66	123.3
46	77.89	12.84	115.5	69	128.8
48	81.28	12.30	110.7	72	134.5
50	84.67	11.81	106.3	75	140.1
52	88.05	11.36	102.2	78	145.7
54	91.44	10.94	98.4	81	151.3
56	94.83	10.55	94.9	84	156.9
58	98.21	10.18	91.6	87	162.5
60	101.60	9.84	88.6	90	168.1
64	108.38	9.23	83	96	179.4
68	115.15	8.68	78.1	102	190.6
70	118.54	8.44	75.9	105	196.2
72	121.92	8.20	73.8	108	201.8
76	128.70	7.77	69.9	114	213
80	135.47	7.38	66.4	120	224.2
90	152.40	6.56	59	135	252.2
100	169.34	5.91	53.1	150	280.2
110	186.27	5.37	48.3	165	308.3
120	203.20	4.92	44.3	180	336.3
130	220.14	4.54	40.9	195	364.3
140	237.07	4.22	37.9	210	392.3
150	254	3.94	35.4	225	420.4
160	270.94	3.69	33.2	240	448.4
180	304.80	3.28	29.5	270	504.4
200	338.67	2.95	26.6	300	560.5

# Fibres Count Transformation Table



to	Tex	Nec cotton	Nm	Nec worsted	Nec linen	Td	Ts jute
from							
Tex	–	$\frac{590,5413}{\text{Tex}}$	$\frac{1000}{\text{Tex}}$	$\frac{885,8119}{\text{Tex}}$	$\frac{1653,5157}{\text{Tex}}$	x 9	x 0,0290291
Nec cotton	$\frac{590,5413}{\text{Nec cotton}}$	–	x 1,693365	x 1,5	x 2,80001	$\frac{5314,88}{\text{Nec cotton}}$	$\frac{17,14}{\text{Nec cotton}}$
Nm	$\frac{1000}{\text{Nm}}$	x 0,5905413	–	x 0,8858119	x 1,65352	$\frac{9000}{\text{Nm}}$	$\frac{29,03}{\text{Nm}}$
Nec worsted	$\frac{885,8119}{\text{Nec worsted}}$	x 0,66667	x 1,12891	–	x 1,866667	$\frac{7972,29}{\text{Nec worsted}}$	$\frac{25,71}{\text{Nec worsted}}$
Nec linen	$\frac{1653,5157}{\text{Nec linen}}$	x 0,357142	x 0,604772	x 0,535712	–	$\frac{14.881,6}{\text{Nec linen}}$	$\frac{48}{\text{Nec linen}}$
Td	$\frac{x 0,1111}{\text{Td}}$	$\frac{5314,88}{\text{Td}}$	$\frac{9000}{\text{Td}}$	$\frac{7972,29}{\text{Td}}$	$\frac{14.881,6}{\text{Td}}$	–	x 0,00322
Ts jute	x 344482	$\frac{17,14}{\text{Ts jute}}$	$\frac{29,03}{\text{Ts jute}}$	$\frac{25,71}{\text{Ts jute}}$	$\frac{78}{\text{Ts jute}}$	310,34	–

# Type Numbering System - Nilit® Europe



type Number	lustre	package type	end use areas	shrinkage % bws
100	Bright	POY Cheese	Hosiery	4
120	Bright	POY Cheese	Hosiery	4
300	Semi - dull	POY Cheese	Hosiery	4
320	Semi - dull	POY Cheese	Hosiery / Texturing	4
602	Full - dull	Two Stage Cop	Texturing / Knitting	12
1000	Bright	POY Cheese	Hosiery	4
1642	Bright	AJ Textured	Weaving - Warp	8
1346	Bright	Std Shrink Cheese	Hosiery - Sheerspeed	8
3346	Semi - dull	Std Shrink Cheese	Hosiery - Sheerspeed	8
3000	Semi - dull	POY Cheese	Hosiery	4
3031	Semi - dull	POY Cheese	Hosiery / Texturing	4
3200	Semi - dull	POY Cheese	Hosiery / Texturing	4
3342	Semi - dull	Std Shrink Cheese	Weaving - Warp	8
3344	Semi - dull	Std Shrink Cheese	Weaving - Warp	8
3368/78	Semi - dull	Std Shrink Cheese	Weaving - Weft	8
3642	Semi - dull	AJ Textured	Weaving - Warp	9
4230	Mid - dull	POY Cheese	Hosiery / Texturing	4
4400	Mid - dull	POY Cheese	Hosiery / Texturing	4
620	Full - dull	POY Cheese	Texturing	4
6230	Full - dull	POY Cheese	Texturing	4



# Type Numbering System - Nilit® Europe



type Number	lustre	package type	end use areas	shrinkage % bws
6209	Full - dull enhanced dye	POY Cheese	Hosiery / Texturing	4
6342	Full - dull	Std Shrink Cheese	Weaving - Warp	8
6368	Full - dull	Std Shrink Cheese	Weaving - Weft	8
6369	Full - dull enhanced dye	Std Shrink Cheese	Weaving - Weft	8
6400	Full - dull	POY Cheese	Texturing	4
6642	Full - dull	AJ Textured	Weaving - Warp	6
8200	Black	POY Cheese	Hosiery / Texturing	8
0200	Hyperbright	POY Cheese	Hosiery / Texturing	4
0342	Hyperbright	Std Shrink Cheese	Weaving - Warp	8
0368	Hyperbright	Std Shrink Cheese	Weaving - Weft	8
D0200	Hyperbright Diabolo	Cheese	Hosiery / Knitting / Weaving Weft	4
K0200	Hyperbright Trilobal	POY Cheese	Hosiery / Texturing	4
K0230	Hyperbright Trilobal	POY Cheese	Texturing	4
K8290	Bright Cat Dye	Cheese	Hosiery / Texturing	4

# Packaging of Products

## POY Nilit® Europe Source



Code letter	Tube Int. Diam (mm)	Tube Length (mm)	Max Diam (mm)	Max Weight (kg)
A	75	150	350	8
B	94	225	350	13
C	94	225	420	18
E	75	300	350	18
F	94	300	260	9
G	94	225	400	16
J	94	225	260	7
Q	94	225	320	10
S	94	150	360	6.2
U	68	290	220	3.5
V	69	290	230	4
W	94	225	230	5
X	69	290	250	5.4
AA	94	150	240	3.5
AB	94	150	350	8
AC	94	150	360	11

# About Nilit®

Nilit® is a global manufacturer of nylon 6.6 polyamide fibres for fashion bodywear, activewear, legwear and intimate apparel.

Established more than 30 years ago, Nilit® was founded by overriding principles of uncompromisingly high standards and unparalleled attention to quality, details and service. The company has stayed true to its principles, working diligently over the years to develop innovative solutions that go one step further in meeting the demands of everchanging markets.

Its R&D centre develops advanced, customized yarns and fabric concepts for Nilit's worldwide customer base.

As a global enterprise, Nilit® maintains offices in Europe, Latin America, the United States and Asia Pacific. The company is headquartered in Israel, and its products are sold in more than 70 countries around the world.

At Nilit's state-of-the-art manufacturing facilities in Israel and Europe, the nylon is processed from polymerization to extrusion, to spinning and packaging, and in China textured nylon yarns are produced.

Nilit® markets its fibre products under the brand names NILIT®, the company's proprietary brand, as well as TACTEL®, CORDURA® and SUPPLEX®, which are INVISTA brands used under license to Nilit®, for nylon fibre products, all perfected for seamless, circular knitting and weaving.

At the forefront of the world's specialty yarn manufacturers, Nilit® continues the tradition of developing and offering high-quality, innovative, customized solutions in nylon 6.6. Close and intimate relationships with its customers contribute further to the search for just-right solutions to very specific needs.

**Nilit® - A part of us is always close to you.**

**September 2008**